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### CATALYTIC ACTIVITY STUDY OF SYNTHESISED POLYSTYRENE-SUPPORTED PALLADIUM(II)-HYDRAZONE (CH<sub>3</sub>) AS CATALYST IN HECK REACTION

(Kajian Aktiviti Pemangkinan Paladium(II)-Hidrazon (CH<sub>3</sub>) dengan Sokongan Polistirena Sebagai Pemangkin dalam Tindak Balas Heck)

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### Abstract

Polystyrene as polymer support has various requirements of catalysts for different chemical reactions due to its accessibility, mechanical robustness, product selectivity, chemical inertness, and facile functionalization. This study focuses on the synthesis of polystyrene-supported palladium(II)-hydrazone complex where the hydrazone ligand with an electron donating group (-CH<sub>3</sub>) acting as the catalyst in Heck reaction. The first step began with aldehyde functionalization of chloromethylated polystyrene to form PS-CHO. This was then followed by the reaction of PS-CHO with p-toluic hydrazide to form a polystyrene-supported hydrazone ligand (PS-H(CH<sub>3</sub>)), which was then reacted with palladium(II) chloride to form polystyrene-supported palladium(II) hydrazone catalyst, PS-Pd(CH<sub>3</sub>). The successfully synthesized PS-Pd(CH<sub>3</sub>) catalyst was characterized using FTIR, PXRD, FESEM-EDX and AAS. The catalytic performance of PS-Pd(CH<sub>3</sub>) was tested using Heck reaction between 1-bromo-4-nitrobenzene and methyl acrylate. The percent conversion of reactant to product was determined using GC-FID, where the optimum conversion rate was 99.84 % with 1.0 mmol% catalyst loading, K<sub>2</sub>CO<sub>3</sub> as base and DMA as solvent at 165 °C within a 60-minute reaction time.

Keywords: Heck reaction, hydrazone ligand, polystyrene, polymer support, palladium(II)-hydrazone complex

#### Abstrak

Polistirena sebagai sokongan polimer mempunyai pelbagai kegunaan sebagai pemangkin tindak balas kimia kerana kebolehdapatan, ketahanan mekanik, daya pemilihan produk, lengai secara kimia dan pengfungsian mudah. Kajian ini memberi tumpuan kepada sintesis kompleks paladium(II)-hidrazon dengan sokongan polistirena dengan ligan hidrazon yang mengandungi kumpulan elektron penderma (-CH<sub>3</sub>) sebagai pemangkin dalam tindak balas Heck. Sintesis dimulakan dengan pengubahsuaian

polistirena klorometil dengan fungsian aldehid untuk membentuk PS-CHO. Kajian dilanjutkan dengan tindak balas PS-CHO dengan p-toluik hidrazida untuk membentuk ligan hidrazon dengan sokongan polistirena (PS-H(CH<sub>3</sub>)). Kemudian, PS-H(CH<sub>3</sub>) bertindak balas dengan paladium(II) klorida untuk membentuk pemangkin hidrazon paladium(II) dengan sokongan polistirena iaitu PS-Pd(CH<sub>3</sub>). Kejayaan sintesis pemangkin disahkan dengan menggunakan FTIR, PXRD, FESEM-EDX dan AAS. Keberkesanan pemangkinan PS-Pd(CH<sub>3</sub>) diuji dalam reaksi Heck antara 1-bromo-4-nitrobenzena dan metil akrilat. Peratus penukaran bahan tindak balas kepada produk ditentukan dengan menggunakan GC-FID, dimana penukaran optimum ialah 99.84% dengan pemangkin 1.0 mmol%, K<sub>2</sub>CO<sub>3</sub> sebagai bes dan DMA sebagai pelarut pada suhu 165 ° C dalam masa tindak balas 60 min.

Kata kunci: tindak balas Heck, ligan hidrazon, polistirena, sokongan polimer, komplek paladium (II) - hidrazon

### Introduction

Immobilisation of catalysts on insoluble supports has increased their potential for industrial uses due to their enhanced thermal and chemical stabilities and ease of separation from product mixtures [1]. The use of polymer-supported catalysts in organic reactions has been approached extensively in many technological, fundamental, and other applications. It is used in many different forms such as polymer anchored metal complexes that coordinate with reactants, colloidal catalyst dispersed in a swollen polymer network and prearrangement of polymer to complexing metal ions [2]. The polymer support also helps in minimising the contamination of reaction products from toxic transition metal complexes. As such insoluble polymer supports are expected to substitute soluble polymer supports for catalyst immobilisation as they are suitable for both catalyst recovery and recycling [3].

Chloromethylated polystyrene or Merrifield resin (Figure 1) is one of the polymers supports commonly used for catalyst immobilisation due to its inert, nontoxic and non-volatile characteristics [4]. The insolubility of chloromethylated polystyrene polymer simplifies catalyst separation from reaction media without any loss to their properties as well as providing a high turnover number and frequency for catalytic activity [5].

Figure 1. Structure of chloromethylated polystyrene

The immobilisation of Pd(II) on chloromethylated polystyrene has been used in the C-C coupling reactions

as it improves stability in terms of high temperature resistance, hardness and strength of impact [6, 7]. Heck reaction involves C-C coupling reactions where the coupling occurs between aryl halides and alkenes using palladium as the catalyst. Heck reaction has been utilised in the various synthesis of natural products and pharmaceuticals as it has broad functional group tolerance and requires mild reaction conditions [8].

Normally, the reaction is carried out with the presence of palladium metal on supported polymer and phosphine ligands. The presence of suitable ligands in the structure of designated catalysts is crucial for higher reaction rates, improved life span, and stability. The phosphine ligand, however, has many disadvantages which include high toxicity, high cost, and are also environmentally unfavourable due to residues formed from the metal species [9, 10]. Therefore, the replacement of phosphine ligand with less toxic ligand such as hydrazone ligand will help reduce the toxicity contributed from the ligand and be more environmentally friendly. This is due to the chelating ability of the hydrazone ligand where it can act as a neutral or a mono-negative ligand [11]. The hydrazone ligand contains R<sub>1</sub>R<sub>2</sub>=NNH<sub>2</sub>: two connected nitrogen atom that binds the carbon with a double bond at the terminal nitrogen atom with R1 and R2 alkyl groups [12]. Hence, it can easily form stable coordination complexes with most transition metal ions [13]. Apart from that, hydrazone ligand has also been reported to be more selective and has reproducible qualities that will lead to high conversion rate and turnover number, for example, the reaction of 5 mol % of Pd(OAc)2 as catalyst and bishydrazone as a ligand with Ca(OH)<sub>2</sub> as a base in DMA/H<sub>2</sub>O (9:1) as a solvent [14].

The Pd-supported polymer catalyst of different hydrazone ligand derivatives reports variations in C-C coupling product yield even when reaction conditions are similar. The presence of an electron donating group in the structure of the hydrazone will improve the catalytic performance [14]. This is because hydrazone, such as OH group, NH<sub>2</sub> group and methyl group, acts as an activating group that donates some of its electron density into a conjugated  $\pi$  system via resonance or inductive effects where the directing effects are ortho and para [15]. Palladium(II) hydrazone complex with electron-donating ligands seem more prone to aryl exchange than those with electron-withdrawing ligands due to the variety of binding modes and the lone pair of electrons of the imine nitrogen [16].

The presence of methyl as an electron-donating group is crucial in determining the electron density of the imine nitrogen as the methyl group is driven by the electronic properties of the chelating ligand and also because the methyl group has steric bulk [17]. Moreover, the methyl group offers versatility in chelation with transition metal as it is capable to coordinate with metals to form complexes [18]. In a previous study on the ligand effect on migratory insertion by Heck reaction, it was found that among the electron-donating group (methyl, tertbutyl and phenyl), the ligand with methyl group had lower insertion barrier as it increases  $\pi$ -coordination ability of metal with C=C of the starting material. Thus, methyl is reported to have higher tendency to form complexes and increase the catalytic performance [19].

The exploration on the capability of hydrazone ligand especially with electron-donating group functionalities as a ligand with polymer-supported catalyst is still scarce. This study aims in developing new polymer-supported palladium(II)-hydrazone complexes where the hydrazone ligand functionalise with the methyl (-CH<sub>3</sub>) group as catalysts for Heck reaction. The optimum reaction condition of newly synthesised catalyst in different parameters were studied and determined.

### **Materials and Methods**

### Chemicals and instruments

All the chemicals and solvents obtained from commercial suppliers were used as received. The

chemicals used were chloromethylated polystyrene-codivinylbenzene beads with 2% crosslink (Merck), dimethyl sulfoxide (DMSO) (Merck), 1-bromo-4nitrobenzene (Merck), methyl acrylate (Merck), sodium carbonate (NaHCO<sub>3</sub>)(Merck), hydrogen carbonate (Na<sub>2</sub>CO<sub>3</sub>)(Sigma), potassium carbonate (K<sub>2</sub>CO<sub>3</sub>)(Merck), triethylamine (Et<sub>3</sub>N) (Merck), p-toluic hydrazide (QReC), palladium(II) chloride (Alfa Aesar), ethanol (Merck), methanol (Merck) and nitrogen gas. All solid products produced at the end of every synthesis were collected by high vacuum filtration or slow evaporation technique at room temperature. The product was characterised using Fourier transform infrared (FTIR) spectroscopy, field emission scanning electron microscope/energy dispersive X-ray (FESEM/EDX), atomic absorption spectroscopy (AAS) and powder Xray diffraction (PXRD).

For the FTIR, spectra were recorded between 4000-400 cm-1 with potassium bromide (KBr) discs on Fourier transform infrared spectrophotometer 8300. For field emission scanning electron microscope, Jeol JSM-6701f equipped with energy dispersive X-ray facility (FESEM-EDX) was used to determine morphology of each sample and to confirm the presence of elements C, N and Pd. For atomic absorption spectrometer (Perkin Elmer-Analyst 400) using flame approach, 1g of catalyst was digested in 5 ml of HNO<sub>3</sub> and heated to 95 °C and refluxed for 10 minutes. The powder X-ray diffraction (PANalytical X-Pert PRO) was used to measure the diffraction pattern of crystalline compounds. The catalytic performance was determined by using gas chromatography (GC-Hewlett Packard-5890 series II). The instrument was equipped with HP-5 capillary column (15m×0.25mm×0.25µm) with flame ionization detector (GC-FID). The microliter samples will be injected at 50 °C (held for 1 minute) and final temperature at 250 °C (held for 30 seconds). Temperature increment will be at 15 °C per minute. The flow rate used was 1.9162 mL/min.

### Synthesis of compounds

The outline for the preparation of polymer-supported palladium(II)-hydrazone complex is given in Scheme 1.

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Scheme 1. Synthesis of polystyrene-supported palladium(II)-hydrazone complexes

## Synthesis of polystyrene with aldehyde functionality (PS-CHO)

Chloromethylated polystyrene beads (1 g; 1.5 mmol of Cl per g of resin and 2% crosslinked with divinylbenzene) were swelled in 15 mL of DMSO in a 3-neck round bottom flask for 1 hour. Sodium hydrogen carbonate (0.3 g; 3.6 mmol) was added into the 3-neck round bottom flask containing the polymer beads solution. The mixture was stirred and refluxed under nitrogen for 6 hours. The aldehyde functionalized polymer was obtained then separated by vacuum filtration, washed with cold ethanol, and dried in a vacuum desiccator at 25 °C.

### Synthesis of polystyrene-supported hydrazone ligands (PS-H(CH<sub>3</sub>)

PS-CHO (1 g) was swelled with 20 mL of methanol in a 3-neck round bottom flask for 1 hour. Then p-toluic hydrazide ligand (3 g; 0.022 mmol) was added into polymer solution. The reaction mixture was stirred and refluxed at 65 °C under nitrogen for 48 hours and

subsequently cooled to room temperature. The polymer anchored hydrazone (p-toluic hydrazide) (PS-H(CH<sub>3</sub>)) complex was separated by vacuum filtration, washed with methanol followed by ether, and dried in a vacuum desiccator at 25 °C.

### Synthesis of polystyrene-supported palladium(II)-hydrazone complex (PS-Pd(CH<sub>3</sub>))

PS-H(CH<sub>3</sub>) (0.5 g) was swelled with 15 mL of methanol in a 3-neck round bottom flask for 1 hour. Then palladium(II) chloride (0.22 g; 1.26 mmol) was added into the polymer solution. The mixture was stirred and refluxed at 65 °C under nitrogen gas for 72 hours. The polymer-supported palladium complex was then cooled to room temperature and separated using vacuum filtration. The solid product, polystyrene-anchored palladium(II)-hydrazone complex (PS-Pd(CH<sub>3</sub>)), was washed several times with methanol to remove unreacted palladium(II) chloride and dried overnight in a vacuum desiccator at 25 °C.

### **Catalytic testing**

The catalytic performance of PS-Pd(CH<sub>3</sub>) (1.0 mmol %) was tested in a Heck reaction between 1-bromo-4-nitrobenzene and methyl acrylate to produce 3-(4-nitrophenyl)-arylic acid methyl ester (Scheme 2). The mixture of 1-bromo-4-nitrobenzene (0.203 g; 1 mmol), methyl acrylate (0.17 g; 2 mmol), sodium carbonate, Na<sub>2</sub>CO<sub>3</sub> (0.25 g, 2.4 mmol), polystyrene anchored palladium(II)-hydrazone complex PS-Pd(CH<sub>3</sub>) (1.0 mmol %; 0.01 mmol) and the solvent N,N-dimethylacetamide, DMA (5 mL) was refluxed under nitrogen gas. The reaction was monitored under

different temperatures at 25, 50, 75, 100, 165 °C. The procedure was repeated with different type of bases namely NaHCO<sub>3</sub>, K<sub>2</sub>CO<sub>3</sub> and Et<sub>3</sub>N. The crude product was analysed by GC-FID to determine the percentage conversion rate of the product. The catalyst was separated from the mixture by vacuum filtration, washed with acetonitrile and methanol, and dried under vacuum while the filtrate was poured into 2 % hydrochloric acid (HCI) solution. Via cooling to 0 °C, a white precipitate was formed which was filtered, washed with distilled water and dried to obtain a white solid.

$$O_2N$$
—Br +  $CO_2CH_3$   $O_2N$ — $O_2N$ — $O_2N$ — $O_2N$ — $O_2N$ — $O_2CH_3$ 

Scheme 2. Catalytic reaction of 1-bromo-4-nitrobenzene with methyl acrylate

#### **Results and Discussion**

#### Characterization of synthesized compounds

The catalyst PS-Pd(CH<sub>3</sub>) was successfully synthesised using a three step synthesis. A change in the compound colour has been noted in each stage of complex preparation. The colour changed from white to pale yellow in the formation of PS-H(CH<sub>3</sub>) while the presence of palladium(II) in the preparation of catalyst (PS-Pd(CH<sub>3</sub>) gave a brownish colour due to the Pd binding. The amount of palladium in PS-Pd(CH<sub>3</sub>) was determined using AAS analysis and was confirmed to be at 21.31% (2.002 mmol g <sup>-1</sup>). Table 1 summarises the data.

Table 1. Physical properties of synthesized compounds

Sample	Colour	Pd(%)
PS-CHO	White, powder	-
PS-H(CH <sub>3</sub> )	Pale yellow, powder	-
PS-Pd(CH <sub>3</sub> )	Brownish, powder	21.31

The structure of the synthesised compound was confirmed using FTIR analysis. The FTIR spectra are illustrated in Figure 2. The presence of corresponding functional groups at each reaction step in the synthesised complexes recorded in Table 2. PS-CHO shows a new

peak at 1741.20 cm<sup>-1</sup> assigned to the C=O stretching vibration of aromatic aldehyde [20].

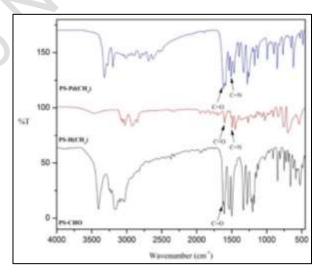


Figure 2. FTIR spectra of synthesized compounds

Table 2. Significant FTIR absorption bands of synthesized compounds

Assignment	PS-CHO	PS-H(CH <sub>3</sub> )	PS-Pd(CH <sub>3</sub> )
C=O aldehyde	1741.20	-	-
C=O amide	-	1600.91	1618.63
C=N imine	-	1581.36	1590.75

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The conversion of PS-CHO to PS-H(CH<sub>3</sub>) was confirmed by the appearance of C=O amide (PS-H(CH<sub>3</sub>) =1600.91 cm<sup>-1</sup>), C=N imine (PS-H(CH<sub>3</sub>) = 1581.36 cm<sup>-1</sup>) and N-H (PS-H(CH<sub>3</sub>) =3461.36 cm<sup>-1</sup>). The PS-H(CH<sub>3</sub>) of C=N peaks appeared at a lower frequency when compared to the normal range absorption peaks of C=N which is 1650 cm<sup>-1</sup>. The presence of resonance effect in the structure between H-C=N leads to the absorption band of C=N observed at a lower frequency.

The complexation reaction of PS-H(CH<sub>3</sub>) with PdCl<sub>2</sub> changed the absorption frequency and peaks intensity of C=O (1618.63 cm<sup>-1</sup>), and C=N amide (1590.75 cm<sup>-1</sup>) proved that complexation occurs via the carbonyl oxygen and nitrogen of hydrazone as illustrated in Figure 2 [21,22,23]. The adsorption frequency could increase or decrease upon complexation due to the increase or decrease in the stretching constant of C=O and C=N during the complexation [23,24,25]. This results also confirms the structure and composition of hydrazone in the cross-linked beads was not destroyed after attachment of Pd(II) [26].

Powder X-ray diffraction (PXRD) is a powerful tool for characterising solid state samples. Each crystalline species has a unique X-ray diffraction pattern. Powder X-ray diffraction patterns of PS-CHO, PS-H(CH<sub>3</sub>) and PS-Pd(CH<sub>3</sub>) are shown in Figure 3. The most prominent peak for PS-CHO shows 2 diffraction patterns between 15° to 22° indicating that the polystyrene is amorphous [20]. For PS-H(CH<sub>3</sub>), the presence of the peaks at 2Θ are an indication of the presence of amorphous material in the polymer samples. The PS-Pd(CH<sub>3</sub>) complex shows three peaks at 35° to 50° of 2Θ indicating the existence of Pd [27, 28].

FESEM analysis on the aldehyde functionalised polymer (PS-CHO), polymer-supported hydrazone ligand (PS-H(CH<sub>3</sub>)), and polymer-supported palladium(II) hydrazone complex (PS-Pd(CH<sub>3</sub>) at various stages of preparation of the catalysts were

recorded to understand morphological changes occurring on the surface of the polymeric matrix. Scanning was done at 50 µm as shown in Figure 4. The polymer beads PS-CHO recorded a smooth and clear surface. Functionalised PS-H(CH<sub>3</sub>), however, records scattered deposits on the surface which intensifies the presence of PS-Pd(CH<sub>3</sub>) due to palladium metal loading [29].

The FESEM micrographs are supported with EDX spectra presented in Figure 4. The EDX analysis were carried out on the single bead of PS-CHO, PS-H(CH<sub>3</sub>), and PS-Pd(CH<sub>3</sub>). The spectra shows the synthesis of PS-Pd(CH<sub>3</sub>) was successful via the presence of palladium metal element peaks. In summary, based on the results of FTIR, FESEM-EDX, PXRD and AAS, the molecular structure of the polymer-supported palladium(II)-hydrazone complex (PS-Pd(CH<sub>3</sub>)) are proposed as depicted in Scheme 1.

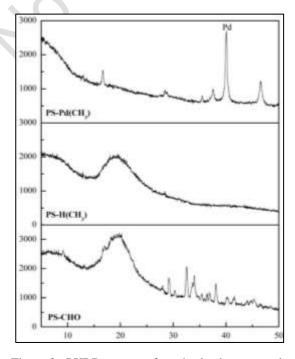


Figure 3. PXRD spectra of synthesized compounds

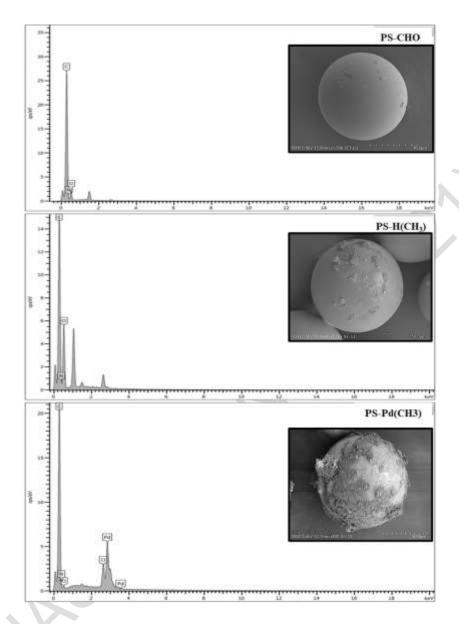


Figure 4. FESEM micrographs and EDX spectra of synthesized compounds

### **Catalytic testing**

The PS-Pd( $\overline{\text{CH}}_3$ ) catalyst were tested in the Heck reaction between 1-bromo-4-nitrobenzene and methyl acrylate with different bases and reaction temperatures

as shown in Scheme 3. The catalytic performance was determined from GC-FID and the result is summarised in Table 3.

$$O_2N$$
—Br +  $CO_2CH_3$  Dase,  
PS-Pd(CH<sub>3</sub>)  $O_2N$ —CO<sub>2</sub>CH<sub>3</sub>

Scheme 3. Heck reaction route

Table 3. The catalytic performance of PS-Pd(CH<sub>3</sub>) catalyst in Heck reaction

Entry	Temperature	Base	Conversion Rate (%)	TON
1	165°C	Na <sub>2</sub> CO <sub>3</sub>	49.15	49.15
2		NaHCO <sub>3</sub>	40.45	40.45
3		$K_2CO_3$	99.84	99.84
4		$Et_3N$	98.97	98.97
5	100°C	$Na_2CO_3$	34.10	34.10
6		NaHCO <sub>3</sub>	22.14	22.14
7		$K_2CO_3$	26.50	26.50
8		$Et_3N$	31.84	31.84
9	75°C	$Na_2CO_3$	30.97	30.97
10		NaHCO <sub>3</sub>	22.01	22.01
11		$K_2CO_3$	23.97	23.97
12		$Et_3N$	29.58	29.58
13	50°C	$Na_2CO_3$		-
14		NaHCO <sub>3</sub>	10	-
15		K <sub>2</sub> CO <sub>3</sub>		-
16		$Et_3N$	-	-
17	25°C	Na <sub>2</sub> CO <sub>3</sub>	<del>-</del>	-
18		NaHCO <sub>3</sub>	-	-
19		$K_2CO_3$	-	-
20		$Et_3N$	-	-

Reaction condition: [substrate] = 1 mmol; catalyst loading = 1 mmol %;

[base] = 2.4 mmol; DMA = 5 mL; time = 60 minute

Bases are known to play significant roles in the Heck C-C coupling reaction. The presence of a base helps to improve the catalytic activity of the catalyst [30]. The reaction efficiency depends on the type of base used. Regeneration of the active Pd(0)L<sub>2</sub> complex is affected by the addition of base to remove hydrogen halide from the inactive complex which is an essential role of a base [31,32]. Inorganic bases such as sodium carbonate (Na<sub>2</sub>CO<sub>3</sub>), sodium hydrogen carbonate (NaHCO<sub>3</sub>) and potassium carbonate (K<sub>2</sub>CO<sub>3</sub>) and organic bases such as triethylamine (Et<sub>3</sub>N) are used as a hydrogen halide neutraliser and remover in this study.

Table 3 shows the effect of bases on the reaction of 1-bromo-4-nitrob nzene with methyl acrylate in the

presence of catalyst PS-Pd(CH<sub>3</sub>) 1.0 mmol % amount of catalyst loading within 60 minutes. At the highest temperature (165 °C), the reactions with inorganic base of Na<sub>2</sub>CO<sub>3</sub> and NaHCO<sub>3</sub> recorded acceptable conversion rates of 49.15% (Entry 1) and 40.45% (Entry 2), respectively. Additionally, inorganic base K<sub>2</sub>CO<sub>3</sub> and organic base Et<sub>3</sub>N recorded excellent conversion rates of 99.84% (Entry 3) and 98.97% (Entry 4), respectively. The catalytic performance at 100 °C (Entry 5-8) and 75 °C (Entry 9-12) for all types of bases shows lower conversion rate and turnover number (TON). Meanwhile, at the lowest temperature, no conversion rate and TON were observed (Entry 13-20). The results show that the best catalytic performance of PS-Pd(CH<sub>3</sub>) in K<sub>2</sub>CO<sub>3</sub> at 165 °C is at 99.84% (Entry 3). The inorganic

base  $K_2CO_3$  was the best base in this catalytic condition as the inorganic base is capable of neutralising protons generated in the oxidative addition mechanism. The reaction also needs high temperature to aid in the activation of aryl bromides [33,34].

A plausible mechanism of Heck reaction in the presence of PS-Pd(CH<sub>3</sub>) is illustrated in Scheme 4. The mechanism in the Heck reaction involves: (1) oxidative

addition of 1-bromo-4-nitrobenzene to generate Pd(II) species; (2) Methyl acrylate insertion to form  $\pi$ -alkene complex; (3) Migratory insertion to form  $\sigma$ -alkyl palladium complex; (4) Rearrangement of complex by internal rotation; (5)  $\beta$ -hydride elimination releasing targeted product; and (6) The addition of base to regenerate the catalyst by removing hydrogen halide (HX) from the inactive complex [22,35].

Scheme 4. The proposed mechanism of the Heck reaction in the presence of a PS-Pd(CH<sub>3</sub>) as a catalyst

#### Conclusion

The synthesis of polymer-supported palladium(II) hydrazone (PS-Pd(CH<sub>3</sub>)) has been successfully achieved using chloromethylated polystyrene beads with 2% crosslinking as a polymer support. The results show that the catalyst with the presence of electron-donating group (methyl), PS-Pd(CH<sub>3</sub>) (1 mmol%) records an excellent catalytic performance in Heck reaction between 1-bromo-4-nitrobenzene and methyl acrylate with a 99.84% conversion rate. The most suitable condition was achieved using K<sub>2</sub>CO<sub>3</sub> as a base at 165 °C in a 60-minute reaction time and using DMA as a solvent. For

future work, the optimisation of palladium loading, and recyclability of catalyst will be determined.

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