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STRUCTURAL AND OPTICAL PROPERTIES OF DYSPROSIUM AND EUROPIUM CO-DOPED WITH YTTRIUM ALUMINIUM GARNET NANOCRYSTALLINE POWDERS PREPARED BY COMBUSTION **SYNTHESIS**

(Sifat-sifat Struktural dan Optikal daripada Serbuk Nanokristal Dysprosium dan Europium Diko-dopkan dengan Yattrium Aluminium Garnet yang Disediakan Secara Sintesis Pembakaran)

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Abstract

This paper presents the study on synthesized yttrium aluminum garnet (YAG), europium-doped YAG (YAG: Eu), and europium and dysprosium co-doped YAG (YAG: Eu, Dy) phosphors prepared by combustion synthesis (CS) using a mixture of fuel (urea). The effects of Eu³⁺ and Dy³⁺ ions concentration and annealing temperature were analysed using by X-ray diffraction (XRD) and photoluminescence (PL). YAG nano-crystalline powders were calcined at a temperature range of 900 °C to 1200 °C for 4 hours. Europium and dysprosium were added in different concentrations in the range of 0.1 at.% to 1.0 at.% to the coarsened pure YAG particles to understand its influences on the optical properties and sintered microstructures. The doping of YAG: Eu and co-doped YAG: Eu, Dy was calcined at 1100 °C for 4 hours. X-ray diffraction results showed the phosphors are single-phase YAG with crystalline sizes ranging from 30 to 40 nm. The room temperature photoluminescence results confirmed the introduction of the ion in the host lattice and its optical activation for all the Eu3+ and Dy3+ ions concentrations. The CIE1931 color coordinates showed the sample's emission laid in the near red region for Eu³⁺ ion concentration and near white region for the addition of Eu³⁺ and Dy³⁺ ion concentration. Eu3+ ion concentration of 1.0 at.% achieved the highest emission spectra intensity while the highest emission spectra was achieved at 0.5 at.% for Dy³⁺ ion concentration and the ion luminescence were preferentially excited with 395 nm for YAG: Eu while, 353 nm for YAG: Eu, Dy wavelength photons.

Keywords: YAG: Eu, Dy, europium, dysprosium, combustion synthesis, emission, urea

Abstrak

Kertas kerja ini membentangkan kajian hasil sintesis yttrium aluminium garnet (YAG), YAG Europium-doped (YAG: Eu) dan europium dan dysprosium bersama-sama doped YAG (YAG: Eu, Dy) fosfor yang disediakan oleh sintesis pembakaran (CS) menggunakan campuran bahan api (urea). Kesan kepekatan Eu³⁺ dan Dy³⁺ ion dan suhu kalsinasi telah dikaji oleh belauan sinar-X (XRD) dan fotoluminesens (PL). Serbuk YAG nano-kristal telah dikalsinasi dalam julat suhu 900 °C hingga 1200 °C selama 4 jam. Europium dan dysprosium ditambah dengan kepekatan yang berlainan dalam julat 0.1% hingga 1.0% kepada zarah YAG tulen untuk memahami pengaruhnya terhadap sifat optikal dan mikrostruktur sintered. Dop YAG: Eu dan ko-dop YAG: Eu, Dy telah dikalsinasi pada suhu 1100 °C untuk 4 jam. Keputusan belauan sinar-X menunjukkan bahawa fosfor adalah berfasa tunggal

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YAG dengan saiz kristal antara 30 nm hingga 40 nm. Hasil fotoluminensi pada suhu bilik mengesahkan pengenalan ion dalam kekisi tuan rumah dan pengaktifan optikal untuk semua kepekatan Eu³⁺ dan Dy³⁺ ions. Koordinat warna CIE1931 menunjukkan bahawa spektrum pancaran sampel terletak di kawasan merah berhampiran untuk kepekatan Eu³⁺ ion dan berhampiran kawasan putih untuk penambahan kepekatan Eu³⁺ dan Dy³⁺ ion. Keamatan spektrum pancaran tertinggi dicapai untuk kepekatan Eu³⁺ ion pada 1.0 % sementara kepekatan 0.5% pada ion Dy³⁺ dan pengujaan lebih sesuai pada panjang gelombang 395 nm untuk YAG: Eu manakala, 353 nm untuk YAG: Eu, Dy.

Kata kunci: YAG: Eu, Dy, europium, dysprosium, sintesis pembakaran, pancaran, urea

Introduction

Yttrium aluminum garnet, Y₃Al₅O₁₂ (YAG) materials have received huge interest in research for their wide range of applications found in fluorescent and solid-state lasers [1]. A conventional route has been introduced in obtaining YAG by combustion via self-propagating high temperature (SHS) for a fast and efficient productivity in various materials [2]. Good conductivity, high purity of products, reduced cost and increased materials size are some of the advantages that are contributed by SHS. Recently, attention has shifted to conventional light sources by using a white light-emitting diode (w-LED) for its high luminescent efficiency and energy-saving characteristics where the Dy3+ transition bands emit white light with small red emission [3]. Thus, the Eu³⁺ acts as efficient activators that contribute to red emission when occupied with the host. Previously, the solid-state method and the use of high temperature was used to synthesize pure yttrium aluminum garnets. Heat treatment below 1600°C was required to distinguish between YAP and YAM phases [4]. Furthermore, other various conventional routes were used such as sol-gel, co-precipitation, hydrothermal synthesis, combustion synthesis [5-11].

The particle size and irregular morphology were produced with high temperatures that reduce its luminescent properties. Thus, by reducing particle sizes, it will increase the resolution of the material. The combustion synthesis also helps in good crystallinity and enhances the efficiency of luminescence with evading absorbed ligands. During the past decades, the novel and enhanced properties of nanostructured materials have attracted considerable attention because of their interesting chemical and physical properties. The nanostructure materials may have applications in

the development of a novel type of luminescent material for display applications. In particular, the Mn-doped ZnS nanocrystal can yield both high luminescent efficiencies and lifetime shortening [12-17]. This greatly promotes the development of rare-earth-doped nanophosphors. YAG: Eu³⁺ is a red phosphor widely used in optical display and lighting applications. Furthermore, YAG: Eu³⁺ can be used in fluorescence thermometry because its fluorescence properties vary with temperature [16].

Hence, the purpose of this paper is to report on the formation of YAG phosphors by low-temperature combustion synthesis and the influence of concentration in Eu^{3+} and Dy^{3+} doping ions on the YAG. In this work, europium doped YAG that exhibited orange-red emission was synthesized and the effect of Dy^{3+} codoping on structural and luminescent properties will be studied. The results revealed that this technological approach enables us to achieve a stable single-phase structure of garnet and orange-red emission of YAG: Eu can be efficiently improved by incorporating a small amount of Dy^{3+} ions.

Materials and Methods

Study area

The starting material, $Y_2O_3(99.99\%)$, $Al(NO_3)_3.9H2O$, and CH_4N_2O (urea) used as a fuel by Sigma Aldrich and europium were added with a concentration between 0.1 to 1.0 mol%, while dysprosium, used as a co-dopant, was added with a concentration between 0.1 to 0.5 mol% using redox mixtures of strict stoichiometric amounts of metal oxides and urea, and initiates the combustion at 500 °C. The Y_2O_3 , Eu_2O_3 , Dy_2O_3 powders were converted into the corresponding nitrate by dissolving in 2.5 M of nitric acid. 15 g of aluminum nitrate,

Al(NO₃)₃.9H₂O, 9.6 g of urea, CH₄N₂O, Y(NO₃)₃.6H₂O, Eu(NO₃)₃.6H₂O, Dy(NO₃)₃.6H₂O, and 30 mL distilled water were mixed using a magnetic stirrer for 30 minutes until a colorless aqueous solution was formed. The solution was transferred into a 200 mL alumina crucible and kept in a furnace that has been pre-heated at 500 °C. The removal of water took place before combustion initiated until it formed a voluminous fluffy mass and taken out immediately. The fluffy mass was cooled for 30 minutes at room temperature, then transferred into a mortar. The fine powder was obtained from grinding and sieving. 2 g for each sample powders were transferred into a 10 mL alumina crucible and kept at 1100 °C for 4 hours for the calcination process. The powders were taken out and left for the cooling process for 30 minutes before grinding the powders that were then weighed and kept in zipped packaging plastic bags.

The phase of the samples was determined by using X-ray Diffraction (XRD) and the photoluminescence measurement was recorded by a Horiba FluoroMax-4 Spectroflourometer of which offered extended performance with detection of emission spectra of up to 1700 nm. X-ray profile analysis is a simple and powerful tool to estimate the crystallite size and lattice strain [18]. Among the available methods to estimate the crystallite size and lattice strain are the pseudoVoigt functions, Rietveld refinement, and Warren-Averbach analysis [19-22]. Williamson-Hall (W-H) analysis is a simplified integral breadth method where both size-induced and strain-induced broadening are deconvoluted by considering the peak width as a function of 2θ [23].

The International Commission on Illumination (CIE) parameters such as color coordinates (x, y) were calculated to know the photometric characteristics of the prepared samples [24, 25]. The CIE coordinates were estimated using a PL emission spectrum. The value of CIE parameter of the phosphor is highly useful for the production of artificial white light which is similar to the natural white light owing to its better spectral overlap in white LEDs and solid-state display applications.

Results and Discussion

X-ray analysis

Figure 1 represents the XRD diffraction patterns of YAG, YAG: Eu and YAG: Eu, Dy calcined at 1100 °C for 4 hours. It can be observed that all the diffraction peaks were matched well with the JCPDS No. 33-0040, the XRD maximum was observed at $2\theta \sim 33.33^{\circ}$. There is a slight shift in the diffraction pattern for YAG: Eu and YAG: Eu, Dy towards a high angle compared to pure YAG. The lattice parameter was calculated as YAG (12.0183 Å), YAG: Eu (11.976 Å), and YAG: Eu, Dy (12.0148 Å) using the combined formula of Bragg and the interplanar distance of the cubic structure. The lattice parameter of the europium doped YAG and dysprosium co-doped YAG was higher than the pure YAG crystal. The radius of Eu³⁺ ion (0.950 Å) and Dy³⁺ ion (0.908 Å) is higher than Y^{3+} ion (0.893 Å) ions. Factors that cause a decrease in lattice parameter are due to the contribution of the stress, strain, dislocation and defects or irradiation effects that alter the lattice parameter [24]. But, Eu³⁺ and Dy³⁺ ions are successfully substituted Y³⁺ ion that contain small amounts of Eu³⁺ and Dy³⁺ ions that did not change the crystalline structure but broadened by increasing of the crystallite size. As the dopants were introduced to pure YAG phosphor, the size increased thus forming a diffraction pattern comparable to pure YAG.

To simplify the method of studying the changes of the strain and size the W-H plot and size strain plot method can be used. This is where the size-induced and straininduced broadening contributes to the peak as a function of 2θ . The peak width derived from crystallite size varies as $1/\cos\theta$, whereas the strain varies as $\tan\theta$. Figure 2 shows the W-H plots drawn with 4 sin θ along the x-axis and β cos θ along the y-axis for sample YAG pure, YAG:Eu and YAG:Eu,Dy. The value of the slope and the y-intercept of the fitted line represent the strain and the crystallite size of the samples as shown in Table 1. It was found that the crystallize size is bigger compared to the crystallite size calculated from Scherrer's equation. The strain was assumed to be uniform in all crystallographic directions, which takes consideration the isotropic nature of the crystal, where the material properties are independent of the direction

along which they are measured. The Scherrer's equation and W-H analysis were in agreement for this report.

Photoluminescence

Figure 3 presents the emission spectrum of the nanopowders YAG: Eu with 0.1, 0.5, 1.0 at.%. The spectrum consists of bands that belong to the characteristic emission of Eu³⁺ bands that correspond to the transitions from the excited state ⁵D₀ at 395 nm. The stark component of the ${}^5D_0 \rightarrow {}^7F_1$ transition is observed at (590, 595 nm). The peaks corresponding to the ${}^{5}D_{0} \rightarrow {}^{7}F_{4}$ (695, 709 nm), ${}^{5}D_{0} \rightarrow {}^{7}F_{3}$ (649, 655 nm), and $^{5}D_{0} \rightarrow ^{7}F_{2}$ (609, 629 nm) transition are weaker. It is worth mentioning that all the above-listed transitions are the characteristics of a well in YAG: Eu that is in agreement with Kumar, M et al. [4]. According to the selection rules, magnetic dipole transition ${}^5D_0 \rightarrow {}^7F_1$ is allowed while electric dipole transition ${}^5D_0 \rightarrow {}^7F_2$ (609, 629 nm) is forbidden. Thus, the emission intensity of the transition ${}^5D_0 \rightarrow {}^7F_1$ is higher than the transition $^{5}D_{0} \rightarrow ^{7}F_{2}$. The spectral intensity increased proportionally to the concentration of Eu³⁺.

Figure 4 shows the luminescence spectra and transition energy levels of YAG:Eu phosphors co-doped with Dy³⁺ ions ranging from 450 nm to 680 nm and excitation

wavelength of 353 nm. The prominent emission peaks were observed at blue emission (483 nm) and yellow emission (582 nm) [4]. The transition corresponded to $(483 \text{ nm}), {}^{4}D_{9/2} \rightarrow {}^{6}H_{15/2}$ $^{4}D_{9/2} \rightarrow ^{6}H_{15/2}$ (582 nm), $^{4}D_{9/2} \rightarrow ^{7}F_{1}$ (589 nm) and $^{4}D_{9/2} \rightarrow ^{7}F_{2}$ (608 and 629 nm). Six emission bands were observed from the results such as 596 nm, 610 nm, 630 nm, 649 nm and 710 nm which corresponds to the emission bands and transition of Eu³⁺ in Figure 3(a). Due to the strong influence of the environment, Dy3+ ions contributed to the blue and yellow emission while Eu³⁺ enhanced the red emission of the phosphors. The spectral intensity of 1.0 mol at % Dy³⁺ is the highest compared to 0.5 and 0.1 mol at.% thus, these characteristics satisfy the requirement for YAG phosphors for white light-emitting diode (w-LED) applications.

The chromaticity coordinates for ideal white light is located at $(0.313,\ 0.329)$ [9]. Figure 5(a) shows the Commission International de I'Echairage (CIE)1931 chromaticity coordinates for the YAG:Eu, yDy (y = 0.1, 0.3 and 0.5 mol%) phosphors excited at 353 nm and Figure 5(b) the colour coordinates of 0.1 at.% YAG:Eu,Dy phosphor (x,y) = $(0.310,\ 0.353)$ are close to the ideal white emission colour. This result satisfies the requirement for YAG phosphors for white light-emitting diode (w-LED) applications.

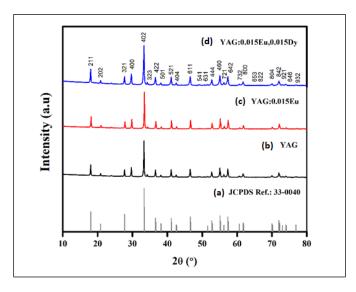


Figure 1. XRD pattern of selected (a) JCPDS Ref.:33-0040, (b) YAG pure, (c) YAG:0.015Eu and (d) YAG:0.015Eu, 0.015Dy. As dopants are introduced, pattern is comparable to pure YAG

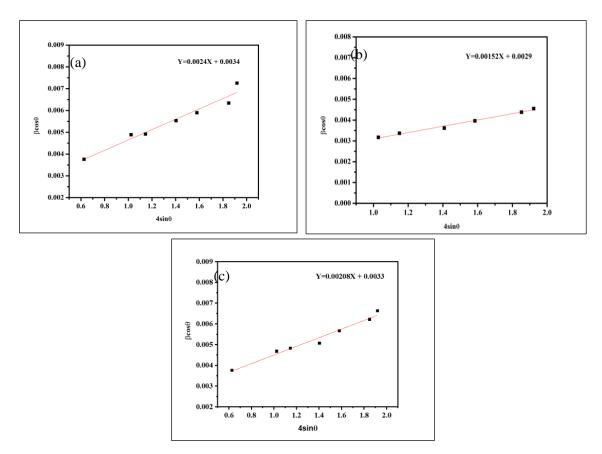


Figure 2. The Williamson Hall plot (a) YAG phosphors, (b) 0.5 mol % for YAG: Eu (c) 0.5 mol% for YAG: Eu, Dy

Table 1. Crystallite size of YAG, YAG: Eu and YAG: Eu, Dy

Crystallite size* (nm) (Scherrer's method)	Compound	Crystallite size* (nm) (W-H method)	Microstrain ε
38	YAG	40.3	2.40
40	YAG:0.015Eu	47.3	1.52
30	YAG:0.015Eu,0.015Dy	41.5	2.08

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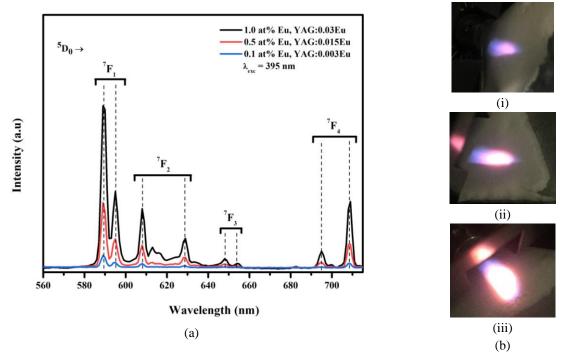


Figure 3. (a) The PL emission spectra of samples YAG:Eu with 0.1,0.5,1.0 mol % concentration excited at 395 nm. (b) The colour emitted by the YAG:Eu sample of (i) 0.1 %, (ii) 0.5 % and (iii) 1.0 % respectively

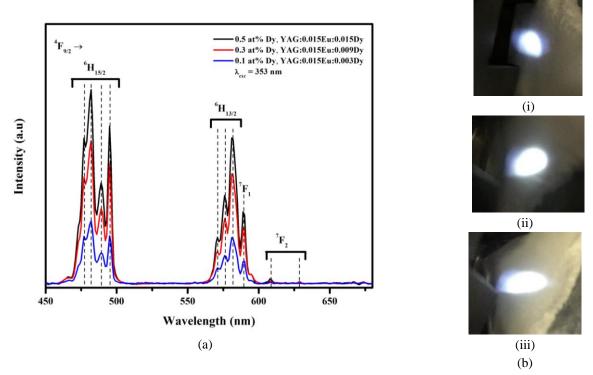
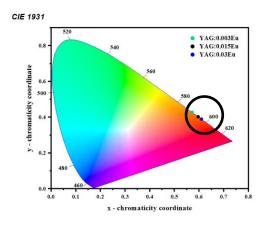


Figure 4. (a) YAG:Eu,Dy with 0.5 mol % of europium and 0.1, 0.3, 0.5% concentration of dysprosium, excited at 353 nm. (b) The colour emitted by the YAG:Eu,Dy sample of (i) 0.1 %, (ii) 0.3 %, and (iii) 0.5 % respectively



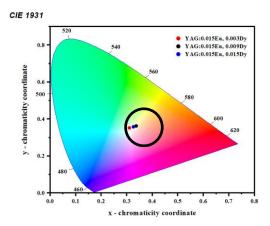


Figure 5. The CIE coordinates of (a) YAG: Eu with 0.1, 0.5, 1.0 mol% concentration excited at 395 nm (b) YAG: Eu, Dy with 0.5 mol% of europium and 0.1, 0.3, 0.5% concentration of dysprosium, excited at 353 nm

Conclusion

The pure YAG and doped YAG: Eu and YAG: Eu, Dy with different concentrations have been successfully synthesised by using the combustion synthesis method. The sample size of 40 nm was confirmed using Scherrer's method and W-H method. The Eu³⁺ emitted red light, thus proving the fact that Eu³⁺ ions show promising red light emission. However, a combination of Eu³⁺ and Dy³⁺ in YAG gave white emission. From the chromaticity diagram of YAG: Eu, 1.0 mol% of Eu³⁺ ions were located at the reddest region (0.60916, 0.39032) while for Dy³⁺ ions, 0.1, 0.3, and 0.5 mol% concentrations were used. The emission spectra and transition energy were observed within the range of 450 nm and 680 nm. The excitation wavelength was set to 353 nm. Moreover, the chromaticity shows that 0.1 mol% of Dy³⁺ ions were nearest to the ideal white light value which is (0.31002, 0.35291).

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